

# VICTREX® PEEK™ 150FC30

➤ **Product Description:**

High performance thermoplastic material, 30% reinforced with carbon fibre / graphite / PTFE **PolyEtherEtherKetone** (PEEK), semi crystalline, granules for injection moulding, easy flow, colour black.

➤ **Typical Application Areas:**

Tribological applications with thin cross sections or long flow lengths for high strength. Excellent wear resistance, very low coefficient of friction, low coefficient of thermal expansion. Chemically resistant to aggressive environments.

➤ **Material Properties**

	CONDITIONS	TEST METHOD	UNITS	TYPICAL VALUE
<b>Mechanical Data</b>				
Tensile Strength	Break, 23°C	ISO 527	MPa	150
	Break, 125°C			100
	Break, 175°C			65
	Break, 225°C			50
	Break, 275°C			35
Tensile Elongation	Break, 23°C	ISO 527	%	2.0
Tensile Modulus	23°C	ISO 527	GPa	12.5
Flexural Strength	23°C	ISO 178	MPa	220
Flexural Modulus	23°C	ISO 178	GPa	11.5
Compressive Strength	23°C	ISO 604	MPa	170 *
	120°C			110 *
Charpy Impact Strength	Notched, 23°C	ISO 179/1eA	kJ m <sup>-2</sup>	4.0
	Unnotched, 23°C	ISO 179/1U		30
Izod Impact Strength	Notched, 23°C	ISO 180/A	kJ m <sup>-2</sup>	5.0
	Unnotched, 23°C	ISO 180/U		30
<b>Thermal Data</b>				
Melting Point		ISO 11357	°C	343
Glass Transition (Tg)	Onset	ISO 11357	°C	143
Specific Heat Capacity	23°C	DSC	kJ kg <sup>-1</sup> °C <sup>-1</sup>	1.8
Coefficient of Thermal Expansion	Along flow below Tg	ISO 11359	ppm °C <sup>-1</sup>	12
	Average below Tg			45
	Along flow above Tg			15
	Average above Tg			110
Heat Deflection Temperature	1.8 MPa	ISO 75A-f	°C	315 *
Thermal Conductivity	23°C	ISO/CD 22007-4	W m <sup>-1</sup> °C <sup>-1</sup>	0.87
Continuous Use Temperature	Mechanical w/o impact	UL 746B	°C	240
	Mechanical w/impact			180
<b>Flow</b>				
Melt Viscosity	400°C	ISO 11443	Pa.s	290

Miscellaneous				
Density	Crystalline	ISO 1183	g cm <sup>-3</sup>	1.45
Shore D hardness	23°C	ISO 868		86
Water Absorption (3.2mm thick Tensile bar)	24h, 23°C	ISO 62-1	%	0.04
(by immersion)	Equilibrium, 23°C			0.3

Fire Smoke Toxicity				
Flammability Rating		UL94	n/a	V-0 @ 0.75 mm
Glow Wire Test	2mm thickness	IEC 60695-2-12	°C	960 *
Limiting Oxygen Index	3.2mm thickness	ISO 4289	%O <sub>2</sub>	43

\* Based on 450FC30

Recommended Processing Conditions	
Drying Temperature / Time	150°C / 3h or 120°C / 5h
Temperature settings	360 / 365 / 370 / 375 / 380°C (Nozzle)
Hopper Temperature	Not greater than 100°C
Mould Temperature	170°C - 200°C (max 250°C)
Runner	Die / nozzle >3mm, manifold >3.5mm
Gate	>2mm or 0.5 x part thickness

Mould Shrinkage and Spiral Flow					
Spiral Flow	380°C nozzle, 180°C tool	1mm thick section	Victrex	mm	130
Mould Shrinkage	380°C nozzle, 180°C tool	Along flow	ISO 294-4	%	0.2
		Across flow			0.7

Detailed data available on our website [www.victrex.com](http://www.victrex.com) or upon request



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