

KetaSpire® KT-880 CF30

polyetheretherketone

KetaSpire KT-880 CF30 is a high flow, 30% carbon fiber reinforced grade of polyetheretherketone (PEEK). Carbon-fiber reinforcement of KetaSpire PEEK provides the maximum levels of mechanical properties at temperatures approaching 300°C and the lowest coefficient of linear thermal expansion within the KetaSpire product family.

KetaSpire PEEK is produced to the highest industry standards and is characterized by a distinct combination of properties,

which include excellent wear resistance, best-in-class fatigue resistance, ease of melt processing, high purity and excellent chemical resistance to organics, acids and bases.

These properties make it well-suited for applications in healthcare, transportation, electronics, chemical processing and other industrial uses.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	• South America
Filler / Reinforcement	• Carbon Fiber Reinforcement, 30% Filler by Weight		
Features	• Autoclave Sterilizable • E-beam Sterilizable • Ethylene Oxide Sterilizable • Fatigue Resistant • Flame Retardant • Good Chemical Resistance	• Good Dimensional Stability • Good Sterilizability • Heat Sterilizable • High Flow • High Heat Resistance • High Stiffness	• High Strength • Radiation (Gamma) Resistant • Radiation Sterilizable • Radiotranslucent • Steam Resistant • Steam Sterilizable
Uses	• Aircraft Applications • Connectors • Dental Applications • Electrical/Electronic Applications • Film	• Hospital Goods • Industrial Applications • Medical Appliances • Medical/Healthcare Applications • Oil/Gas Applications	• Pump Parts • Seals • Surgical Instruments
RoHS Compliance	• Contact Manufacturer		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding	• Machining	• Profile Extrusion

Physical

	Typical Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (400°C/2.16 kg)	11	g/10 min	ASTM D1238
Molding Shrinkage ¹			ASTM D955
Flow: 3.18 mm	0.0 to 0.20	%	
Across Flow: 3.18 mm	1.4 to 1.6	%	
Water Absorption (24 hr)	0.10	%	ASTM D570

Mechanical	Typical Value	Unit	Test Method
Tensile Modulus			
--	20900	MPa	ASTM D638
--	25400	MPa	ISO 527-2/1A/1
Tensile Stress			
Yield	218	MPa	ISO 527-2/1A/5
--	223	MPa	ASTM D638
Tensile Elongation			
Break ²	1.7	%	ASTM D638
Break	1.7	%	ISO 527-2/1A/5
Flexural Modulus			
--	17900	MPa	ASTM D790
--	21500	MPa	ISO 178
Flexural Strength			
--	321	MPa	ASTM D790
--	319	MPa	ISO 178
Compressive Strength	188	MPa	ASTM D695
Shear Strength	103	MPa	ASTM D732
Impact	Typical Value	Unit	Test Method
Notched Izod Impact			
--	64	J/m	ASTM D256
--	8.5	kJ/m ²	ISO 180
Unnotched Izod Impact			
--	640	J/m	ASTM D4812
--	43	kJ/m ²	ISO 180
Hardness	Typical Value	Unit	Test Method
Rockwell Hardness (M-Scale)	106		ASTM D785
Thermal	Typical Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
1.8 MPa, Annealed	315	°C	
Glass Transition Temperature (DSC)	147	°C	ASTM D3418
Peak Melting Temperature	343	°C	ASTM D3418
CLTE - Flow (-50 to 50°C)	6.7E-6	cm/cm/°C	ASTM E831
Specific Heat			DSC
50°C	1310	J/kg/°C	
200°C	1810	J/kg/°C	
Thermal Conductivity	0.37	W/m/K	ASTM C177
Flammability	Typical Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		
1.60 mm	V-0		
Fill Analysis	Typical Value	Unit	Test Method
Melt Viscosity (400°C, 1000 sec ⁻¹)	450	Pa·s	ASTM D3835
Injection	Typical Value	Unit	
Drying Temperature	150	°C	
Drying Time	4.0	hr	
Rear Temperature	365	°C	
Middle Temperature	370	°C	
Front Temperature	375	°C	

Injection	Typical Value	Unit
Nozzle Temperature	380	°C
Mold Temperature	175 to 205	°C
Injection Rate	Fast	
Screw Compression Ratio	2.5:1.0 to 3.5:1.0	

Notes

Typical properties: these are not to be construed as specifications.

¹ 5" x 0.5" x 0.125" bars

² 5.0 mm/min

www.SolvaySpecialtyPolymers.com

Contact Solvay Specialty Polymers

Europe, Middle East and Africa SpecialtyPolymers.EMEA@solvay.com

Americas SpecialtyPolymers.Americas@solvay.com

Asia and Australia SpecialtyPolymers.Asia@solvay.com

In Case of Accident

Europe & South America +44(0).1235.239.670 (CareChem 24)

North America +1.703.527.3887 (Chemtrec)
+1.800.424.9300 (Toll Free Chemtrec)

China & Taiwan +86.10.5100.3039 (CareChem 24)

East/South East Asia +65.3158.1074 (CareChem 24)

Product Information, Technical Assistance and MSDS

Europe +39.02.3835.1

Americas +1.770.772.8760
+1.800.621.4557

Japan +81.3.5425.4300

China & South East Asia +86.21.5080.5080

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